



### SECTION 1 – PRODUCT & COMPANY IDENTIFICATION

**PRODUCT NAME:** 904 Low VOC Solvent Cement for UPVC Plastic Pipe  
**SUPPLIER:** HP ADHESIVES LIMITED

**PRODUCT USE:** Solvent Cement for UPVC Plastic Pipe  
**ADDRESS:** G-11 Unique House, Chakala Road  
Andheri (E) Mumbai 400099 INDIA  
T: +91 22 2932 4739 F: +91 22 2834 9596

**EMERGENCY:** Transportation: CHEMTEL Tel. 800.255-3924, 813-248-0585 (International)

**MEDICAL:** Tel. 800.451.8346, 760.602.8703 3E Company (International)

### SECTION 2 – HAZARDOUS IDENTIFICATION

#### GHS CLASSIFICATION:

##### Health

Acute Toxicity: Category 4  
Skin Irritation: Category 3  
Skin Sensitization: NO  
Eye: Category 2

##### Environmental

Acute Toxicity: None Known  
Chronic Toxicity: None Known

##### Physical

Flammable Liquid: Category 2

#### Hazard Statements

H225: Highly flammable liquid and vapor  
H319: Causes serious eye irritation  
H335: May cause respiratory irritation  
H336: May cause drowsiness or dizziness  
H351: Suspected of causing cancer  
EUH019: May form explosive peroxides

#### GHS LABEL:



Single Word: Danger

**WHMIS CLASSIFICATION:** CLASS B, DIVISION 2  
CLASS D, DIVISION 1B

#### Precautionary Statements

P210: Keep away from heat/sparks/open flames/hot surfaces – No smoking  
P261: Avoid breathing dust/fume/gas/mist/vapors/spray  
P280: Wear protective gloves/protective clothing/eye protection/face protection  
P337+P313: Get medical advice/attention  
P403+P233: Store in a well ventilated place. Keep container tightly closed  
P501: Dispose of contents/container in accordance with local regulation

### SECTION 3 – COMPOSITION / INFORMATION ON INGREDIENTS

INGREDIENTS	CAS#	EINECS #	REACH	CONCENTRATION
			Pre-registration Number	% by Weight
Tetrahydrofuran (THF)	109-99-9	203-726-8	05-2116297729-22-0000	25 – 50
Methyl Ethyl Ketone (MEK)	78-93-3	201-159-0	05-2116297728-24-0000	5 - 36
Cyclohexanone	108-94-1	203-631-1	05-2116297718-25-0000	15 – 30

All of the constituents of this adhesive product are listed on the TSCA inventory of chemical substances maintained by the US EPA, or are exempt from that listing.  
\* Indicates this chemical is subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-to-Know Act of 1986 (40CFR372).  
# indicates that this chemical is found on Proposition 65's List of chemicals known to the State of California to cause cancer or reproductive toxicity.

### SECTION 4 – FIRST AID MEASURES

**Contact with eyes:** Flush eyes immediately with plenty of water for 15 minutes and seek medical advice immediately.  
**Skin contact:** Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water. If irritation develops, seek medical advice.  
**Inhalation:** Remove to fresh air. If breathing is stopped, give artificial respiration. If breathing is difficult, give oxygen. Seek medical advice.  
**Ingestion:** Rinse mouth with water. Give 1 or 2 glasses of water or milk to dilute. Do not induce vomiting. Seek medical advice immediately.  
**Likely Routes of Exposure:** Inhalation, Eye and Skin Contact  
**Acute symptoms and effects:**  
**Inhalation:** Severe overexposure may result in nausea, dizziness, headache. Can cause drowsiness, irritation of eyes and nasal passages.  
**Eye Contact:** Vapors slightly uncomfortable. Overexposure may result in severe eye injury with corneal or conjunctival inflammation on contact with the liquid.  
**Skin Contact:** Liquid contact may remove natural skin oils resulting in skin irritation. Dermatitis may occur with prolonged contact.  
**Ingestion:** May cause nausea, vomiting, diarrhea and mental sluggishness.  
**Chronic (long-term) effects:** Category 2 Carcinogen

### SECTION 5 – FIREFIGHTING MEASURES

<b>Suitable Extinguishing Media:</b> Dry chemical powder, carbon dioxide gas, foam, Halon, water fog.	HMIS	NFPA	0-Minimal	
<b>Unsuitable Extinguishing Media:</b> Water spray or stream.	Health	2	2	1-Slight
<b>Exposure Hazards:</b> Inhalation and dermal contact	Flammability	3	3	2-Moderate
<b>Combustion Products:</b> Oxides of carbon and smoke	Reactivity	0	0	3-Serious
<b>Protection for Fire fighters:</b> Self-contained breathing apparatus or full-face positive pressure airline masks.	PPE	B		4-Severe

### SECTION 6 - ACCIDENTAL RELEASE MEASURES

**Personal precautions:** Keep away from heat, sparks and open flame. Provide sufficient ventilation, use explosion-proof exhaust ventilation equipment or wear suitable respiratory protective equipment. Prevent contact with skin or eyes (see section 8).  
**Environmental Precautions:** Prevent product or liquids contaminated with product from entering sewers, drains, soil or open water course.  
**Methods for Cleaning up:** Clean up with sand or other inert absorbent material. Transfer to a closable steel vessel.  
**Materials not to be used for clean up:** Aluminium or plastic containers



## SECTION 7 – HANDLING AND STORAGE

- Handling:** Avoid breathing of vapor, avoid contact with eyes, skin and clothing. Keep away from ignition sources, use only electrically grounded handling equipment and ensure adequate ventilation/fume exhaust hoods. Do not eat, drink or smoke while handling.
- Storage:** Store in ventilated room or shade below 44°C (110°F) and away from direct sunlight. Keep away from ignition sources and incompatible materials: caustics, ammonia, inorganic acids, chlorinated compounds, strong oxidizers and isocyanates. Follow all precautionary information on container label, product bulletins and solvent cementing literature.

## SECTION 8 - PRECAUTIONS TO CONTROL EXPOSURE / PERSONAL PROTECTION

	Component	ACGIH TLV	ACGIH STEL	OSHA PEL	OSHA STEL	OSHA PEL-Ceiling	CAL/OSH A PEL	CAL/OSHA Ceiling	CAL/OSH A STEL
<b>EXPOSURE LIMITS:</b>	Tetrahydrofuran (THF)	50 ppm	100 ppm	200 ppm	N/E	N/E	200 ppm	N/E	250 ppm
	Methyl Ethyl Ketone (MEK)	200 ppm	300 ppm	200 ppm	N/E	N/E	200 ppm	N/E	300 ppm
	Cyclohexanone	20 ppm	50 ppm	50 ppm	N/E	N/E	25 ppm	N/E	N/E

**Engineering Controls:** Use local exhaust as needed.

**Monitoring:** Maintain breathing zone airborne concentrations below exposure limits.

**Personal Protective Equipment (PPE):**

**Eye Protection:** Avoid contact with eyes, wear splash-proof chemical goggles, face shield, safety glasses (spectacles) with brow guards and side shields, etc. as may be appropriate for the exposure.

**Skin Protection:** Prevent contact with the skin as much as possible. Butyl rubber gloves should be used for frequent immersion. Use of solvent-resistant gloves or solvent-resistant barrier cream should provide adequate protection when normal adhesive application practices and procedures are used for making structural bonds.

**Respiratory Protection:** Prevent inhalation of the solvents. Use in a well-ventilated room. Open doors and/or windows to ensure airflow and air changes. Use local exhaust ventilation to remove airborne contaminants from employee breathing zone and to keep contaminants below levels listed above. With normal use, the Exposure Limit Value will not usually be reached. When limits approached, use respiratory protection equipment.

## SECTION 9 – PHYSICAL AND CHEMICAL PROPERTIES

<b>Appearance:</b>	Clear or gray, medium syrupy liquid	<b>Odor Threshold:</b>	0.88 ppm (Cyclohexanone)
<b>Odor:</b>	Ketone	<b>Boiling Range:</b>	66°C (151°F) to 156°C (313°F)
<b>pH:</b>	Not Applicable	<b>Evaporation Rate:</b>	>1.0 (BUAC = 1)
<b>Melting/Freezing Point:</b>	-108.5°C (-163.3°F) Based on first melting component: THF	<b>Flammability:</b>	Category 2
<b>Boiling Point:</b>	66°C (151°F) Based on first boiling component: THF	<b>Flammability Limits:</b>	LEL: 1.1% based on Cyclohexanone UEL: 11.8% based on THF
<b>Flash Point:</b>	-20°C (-4°F) T.C.C. based on THF	<b>Vapor Pressure:</b>	129 mm Hg @ 20°C (68°F): THF
<b>Specific Gravity:</b>	0.9611 @23°C ( 73°F)	<b>Vapor Density:</b>	> 2.0 (Air = 1)
<b>Solubility:</b>	Solvent portion soluble in water. Resin portion separates out.	<b>Other Data: Viscosity:</b>	Medium bodied
<b>Partition Coefficient n-octanol/water:</b>	Not Available	<b>VOC Content:</b>	When applied as directed, per SCAQMD Rule 1168, Test Method 316A, VOC content is: ≤ 500 g/l.
<b>Auto-ignition Temperature:</b>	321°C (610°F) based on THF		
<b>Decomposition Temperature:</b>	Not Applicable		

## SECTION 10 - STABILITY AND REACTIVITY

- Stability:** Stable
- Hazardous decomposition products:** None in normal use. When forced to burn, this product gives off oxides of carbon and smoke.
- Conditions to avoid:** Keep away from heat, sparks, open flame and other ignition sources.
- Incompatible Materials:** Oxidizers, strong acids and bases, amines, ammonia

## SECTION 11 - TOXICOLOGICAL INFORMATION

Toxicity:	LD <sub>50</sub>	LC <sub>50</sub>	Target Organs
Tetrahydrofuran (THF)	Oral: 2842 mg/kg (rat)	Inhalation 3 hrs. 21,000 mg/m <sup>3</sup> (rat)	STOT SE3
Methyl Ethyl Ketone (MEK)	Oral: 2737 mg/kg (rat), Dermal: 6480 mg/kg (rabbit)	Inhalation 8 hrs. 23,500 mg/m <sup>3</sup> (rat)	STOT SE3
Cyclohexanone	Oral: 1535 mg/kg (rat), Dermal: 948 mg/kg (rabbit)	Inhalation 4 hrs. 8,000 PPM (rat)	

<u>Reproductive Effects</u>	<u>Teratogenicity</u>	<u>Mutagenicity</u>	<u>Embryotoxicity</u>	<u>Sensitization to Product</u>	<u>Synergistic Products</u>
Not Established	Not Established	Not Established	Not Established	Not Established	Not Established

## SECTION 12 - ECOLOGICAL INFORMATION

- Ecotoxicity:** None Known
- Mobility:** In normal use, emission of volatile organic compounds (VOC's) to the air takes place, typically at a rate of < 510 g/l.
- Degradability:** Not readily biodegradable
- Bioaccumulation:** Minimal to none.

## SECTION 13 - WASTE DISPOSAL CONSIDERATIONS

Follow local and national regulations. Consult disposal expert.



SECTION 14 - TRANSPORT INFORMATION

Proper Shipping Name: Adhesives
Hazard Class: 3
Secondary Risk: None
Identification Number: UN 1133
Packing Group: PG II
Label Required: Class 3 Flammable Liquid
Marine Pollutant: NO

Table with 2 columns: Property and Value. Includes EXCEPTION for Ground Shipping, DOT Limited Quantity, Consumer Commodity, and TDG INFORMATION (FLAMMABLE LIQUID 3, ADHESIVES, UN 1133, PG II).

SECTION 15 - REGULATORY INFORMATION

Precautinary Label Information: Highly Flammable, Irritant
Symbols: F, Xi
Risk Phrases: R11: Highly flammable. R36/37: Irritating to eyes and respiratory system.
Safety Phrases: S2: Keep out of the reach of children. S9: Keep container in a well-ventilated place. S16: Keep away from sources of ignition. S25: Avoid contact with eyes.

SECTION 16 - OTHER INFORMATION

Specification Information:
Department issuing data sheet: HP ADHESIVES LIMITED Quality Control
E-mail address: <qc@hpint.in>
Training necessary: Yes, training in practices and procedures contained in product literature.
Reissue date / reason for reissue: 4/7/2015 / Updated GHS Standard Format
Intended Use of Product: Solvent Cement for UPVC Plastic Pipe

This product is intended for use by skilled individuals at their own risk. The information contained herein is based on data considered accurate based on current state of knowledge and experience. However, no warranty is expressed or implied regarding the accuracy of this data or the results to be obtained from the use thereof.