



**DESCRIPTION**

STRONG FIX SF-777 is yellowish viscous liquid of brushing viscosity. STRONG FIX SF-777 is formulated after intense R&D efforts to address diverse application needs of the industry.

**APPLICATIONS**

STRONG FIX SF-777 is brushable grade ready to use synthetic rubber based contact adhesive providing high coverage, high adhesion and is resistant to the effect of water. The product is ideally used for the bonding of seat cover, mattress, sofas and chairs.

**METHOD OF USE**

- The materials to be bonded should be dry, clean and free of dust, grit, loose materials, oil or grease.
- Using a brush or spreader, apply a thin even coating of adhesive to both of the surfaces.
- Allow the solvent content to evaporate before bonding the materials. The time for this evaporation will depend on the temperature and humidity. On absorbent or permeable materials such as leather/chipboard, bonding may be possible within 2-3 minutes of application; on non-absorbent or non-permeable materials (eg. Formica/metal) a minimum of 15 minutes should elapse before the surfaces are bonded.
- Bond the materials under firm pressure.
- Dried coatings of STRONG FIX SF-777 may be reactivated by wiping over the surfaces with suitable solvent.

Statements and recommendations made herein are based on tests believed reliable. However, no guarantee of there accuracy or completeness is made. unless otherwise provided in written contract, products are sold without warranties or conditions expressed or implied purchaser must make their own tests to determine the suitability of our product for their particular purpose.

**Properties**

Appearance

Coverage

Drying Time

Tack Time

Density

Solid Content

Adhesiveness

**STRONG FIX SF -777**

Yellowish Viscous Liquid

4-5 sq.meter per litre

20 sec. to 30 sec.

05 min. to 15 min.

0.84 ± 0.02 gm/ml@30°C ± 2°C

18 – 20%

> 25 kg/25 mm

**PACK SIZES:** 200 ml, 500 ml, 1 litre, 3 litre, 5 litre, 15 litre, 18 litre, 30 litre, 50 litre, 200 litre.





**STORAGE AND SHELF LIFE**

When stored in well sealed containers, STRONG FIX SF-777 has a shelf life of 12 months from the date of manufacture. Low or high temperature storage should be avoided and the adhesives should preferably be stored within the temperature range + 5<sup>0</sup>C upto + 35 °C.

**SERVICES**

For further information on this product together with advice on application please contact HP ADHESIVES LIMITED – Technical Services Department.

**DISCLAIMER:**

The above information is only offered as a guide to the use of this product. Furthermore, users should satisfy themselves that it is suitable for their needs. Since we have no control over the conditions under which it is used, we cannot accept responsibility for the problems caused by the use and/or application of this product.

